Technical Datasheet Input / Output Modules with Modbus RTU Protocol with RS485 Interface

The IO modules communicate via RS485. The port can drive distances up to max 700 meters without the use of any repeater (*this feature however also depends on the signal strength of the Modbus Master Device).*
The RS485 Digital IO module is sturdy, low power usage and easy to use.

8 Port DO Module: -

The IO modules are mounted on DIN rail mountable casing and with exposed connectors and LED indicators. The DIP switch for Slave ID and Baud rate are placed inside the enclosure.

The design of the modules incorporates '**resettable Fuses**' to safeguard against reverse polarity connection both for **Power** and **Communication** port.

Specifications

General –

I/O Connectors	12 Pin 5.08 mm pitch pluggable screw Terminal Block
Dimensions	110 mm L x 110 mm B x 50 mm H
BPower	Input Power – 15-40 VDC or 24 V AC / DC options
	Typical – 12V DC @ 150mA

Operating Temperature	0 – 60° C (32 ~ 140°F)
Storage Temperature	-20 - 70° C (-4 ~ 158°F)
Storage Humidity	5 ~ 95 % RH, non – Condensing
Certifications	

Relay Output –

Channels	8
Contact Form	1A, 1C
Contact Material	Ag Alloy
Contact Capacity	10A @ 240VAC, 10A @ 28VDC
Coil Voltage	5 – 48 VDC
Coil Power	0.36 W
Insulation Resistance	250MΩ
Electrical Life	1 x 10^5
Mechanical Life	1 x 10^7
Operating Time	7 msec, Max 15 msec
Release Time	2 msec, Max 6 msec

Additional Features: -

Communication ports are isolated

Input power reverse polarity safety

ESD Safety IEC 61000-4-2, ± 30KV contact, ± 30KV air

EFT IEC 61000-4-4, 50A (5/50ms)

400V isolation.

CRC Error check.

No configuration needed on the IO board

Configuration Settings: -

| Communication Speed	9600 – 115200 Kbps (DIP SW selectable)
Data Bits	8
Parity	None
Stop bit	1
CRC	Yes
Slave ID	DIP SW selectable
Function code	0x05 and 0x0F (5 Single coil & 15 multiple coil)
DO Register Address	0,1,2,3,4,5,6,7.

| ID	Function Description	Register Description	Modbus Function Code	Protocol	Data Type
1	DO 1	00001	0X05,0X0F	RS485	1 Bit Boolean
2	DO 2	00002	0X05,0X0F	RS485	1 Bit Boolean
3	DO 3	00003	0X05,0X0F	RS485	1 Bit Boolean
4	DO 4	00004	0X05,0X0F	RS485	1 Bit Boolean
5	DO 5	00005	0X05,0X0F	RS485	1 Bit Boolean
6	DO 6	00005	0X05,0X0F	RS485	1 Bit Boolean
7	DO 7	00007	0X05,0X0F	RS485	1 Bit Boolean
8	DO 8	00008	0X05,0X0F	RS485	1 Bit Boolean

Note: -

For MODBUS communications, **a shielded and twisted pair cable** is used. One example of such cable is Belden 3105A.

Recommended Cable Electrical Characteristics: -

22 AWG Cable   Shielded Twisted pair should be used
Tinned Copper   Recommended
Nominal Conductor DCR 14.7 ohm / 1000 ft
Nominal Capacitance   11 pf / feet (conductor to conductor)
**High Frequency Non-Insertion Loss**   0.5db / 100f
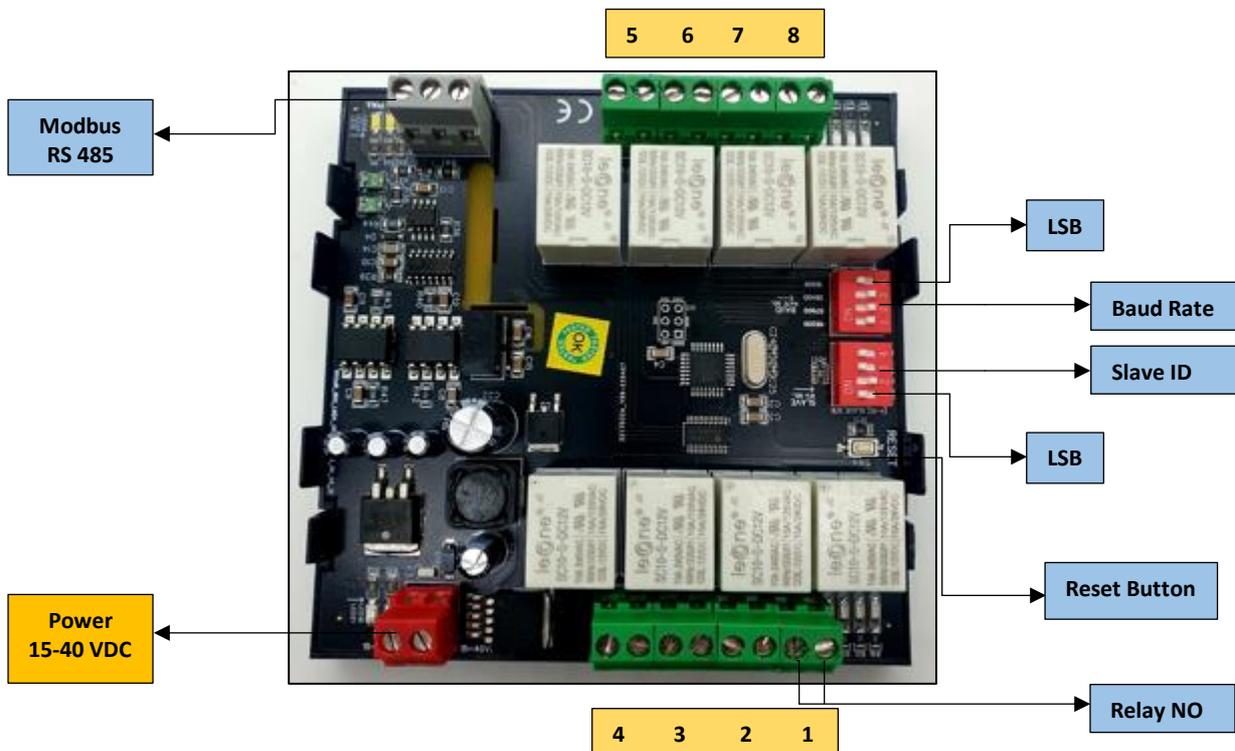
BAUD RATE DESCRIPTION
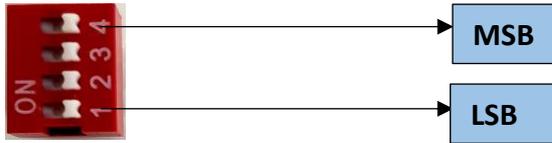
- For Baud rate Selection, DIP SW is used as per the diagram.
- Pulling up the switch will make Baud rate active.
- If no selection is made 9600 will be default Baud rate.
- When u change the Baud rate in the Module power 'ON' condition, pls press the reset button to get Change to affect.

Baud Rate	DIP SWITCH			
	1	**2**	**3**	**4**
9600	OFF	OFF	OFF	OFF
19200	ON	OFF	OFF	OFF
38400	OFF	ON	OFF	OFF
57600	OFF	OFF	ON	OFF
115200	OFF	OFF	OFF	ON

SLAVE ID DESCRIPTION
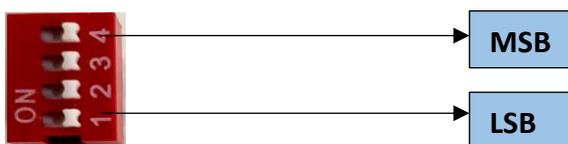
For Slave ID Selection SW is used to Set The SLAVE ID .

For Slave ID DIP Switch LSB is "1" follow through "4" is MSB.

Slave ID Confirmed through below Device ID table .

IF Eg. Slave ID 1 is Needed to be selected Switch number 1 should pulled up other three should be selected down side. So"1 0 0 0" will be selected as Slave ID 1.

Slave ID	DIP SWITCH				OUTPUT (Binary)	OUTPUT (Decimal)
	1	**2**	**3**	**4**		
0	OFF(0)	OFF(0)	OFF(0)	OFF(0)	1 0 0 0	1

1	ON(1)	OFF(0)	OFF(0)	OFF(0)	1 0 0 0	1
2	OFF(0)	ON(1)	OFF(0)	OFF(0)	0 1 0 0	2
3	ON(1)	ON(1)	OFF(0)	OFF(0)	1 1 0 0	3
4	OFF(0)	OFF(0)	ON(1)	OFF(0)	0 0 1 0	4
5	ON(1)	OFF(0)	ON(1)	OFF(0)	1 0 1 0	5
6	OFF(0)	ON(1)	ON(1)	OFF(0)	0 1 1 0	6
7	ON(1)	ON(1)	ON(1)	OFF(0)	1 1 1 0	7
8	OFF(0)	OFF(0)	OFF(0)	ON(1)	1 0 0 0	8
9	ON(1)	OFF(0)	OFF(0)	ON(1)	1 0 0 1	9
10	OFF(0)	ON(1)	OFF(0)	ON(1)	1 0 1 0	10
11	ON(1)	OFF(0)	ON(1)	ON(1)	1 0 1 1	11
12	OFF(0)	OFF(0)	ON(1)	ON(1)	1 1 0 0	12
13	ON(1)	OFF(0)	ON(1)	ON(1)	1 1 0 1	13
14	OFF(0)	ON(1)	ON(1)	ON(1)	1 1 1 0	14
15	ON(1)	ON(1)	ON(1)	ON(1)	1 1 1 1	15

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